# **COMPETENT TOOL MANAGEMENT**

FLEXIBLE. PROFESSIONAL. SUSTAINABLE.

GIMS



## **EVERYTHING FROM ONE SUPPLIER.** COMPREHENSIVE AND GLOBAL.

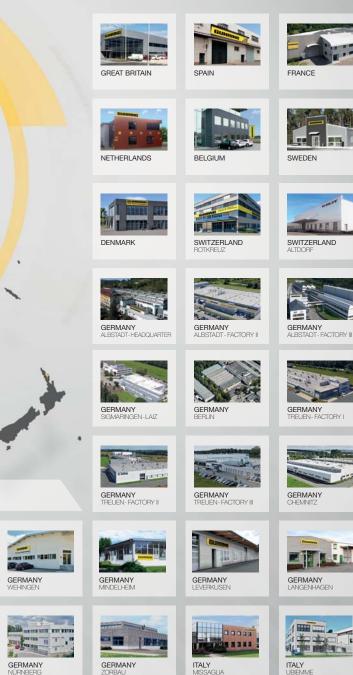


#### AMERICA











RUMANIA

EUROPE

Wall

POLAND

GERMANY

GERMANY

GERMANY RAMSTEIN

. 2

AUSTRIA







Choice of Guhring locations

619 7

TURKEY



# »WE ARE READY FOR INDUSTRY 4.0 «



# CONTENTS.

#### GUHRING TOOL MANAGEMENT.

ADVANTAGES. CONCEPTS. CUSTOMER EXAMPLES.

#### **PAGE 08** PAGE 10 PAGE 12 PAGE 16

PAGE 20

PAGE 24

#### GUHRING TOOL MANAGEMENT SOFTWARE.

MODULAR DESIGN. PAGE 20 PERFORMANCE & CUSTOMER ADVANTAGES. PAGE 22

#### GUHRING TOOL MANAGEMENT TOOL DISPENSING SYSTEMS.

TM 326.PAGE 28TM 526.PAGE 34EXTENTION UNITS & ADDITIONAL STORAGE.PAGE 40



## GUHRING TOOL MANAGEMENT. COMPETENT PARTNER.

For more than 15 years Guhring has successfully carried out tool management projects world-wide in a variety of extension levels. Small as well as medium-sized companies with individual and small batch production as well as enterprise customers with large batch production are supported by Guhring with full responsibility. Because of the wide variation and the experience in implementing world-wide customer projects Guhring possesses an outstanding expertise in the tool management sector. With this know-how Guhring can also support your company in specifically optimising your tool management.





## GUHRING TOOL MANAGEMENT. ADVANTAGES.

Whilst direct tooling costs reflect tool consumption they remain the target of optimisation in companies, indirect tooling costs are hidden in the process organisation of tool management. They are less transparent and less quantifiable.

On the one hand indirect tooling costs are for example costs incurred through the necessary process organisation such as procurement, storage etc., on the other hand they are also costs arising from deficits in these management processes.

# GUHRING TOOL MANAGEMENT OPTIMISES PROCESSES & REDUCES COSTS

## FOR THE COMPANY'S PRODUCTION IT MEANS:

- Interruption of production orders due to unavailable tools
- Insufficient transparency of tool stock and storage locations
- Increased time investment of foremen and machine operators due to unavailable tools
- Overstock or missing/understock in warehouse
- Increased tool variety

#### YOUR COMPANY RECEIVES ALL THE COMPONENTS REQUIRED FROM GUHRING THE SOLE SUPPLIER.

Any activities to optimise the process organisation and the costs connected that have to be carried out by employees responsible in addition to the daily work schedule are often neglected due to lack of time. This is where Guhring begins with its modular tool management concepts. You can receive all required components from one supplier – Guhring.

RE-ORGANISATION AND CONTROL OF YOUR TOOL MANAGEMENT

TRANSPARENCY OF ALL PROCESSES THANKS TO THE APPLICATION OF GUHRING'S TOOL MANAGEMENT SOFTWARE

AUTOMATED TOOL DISPENSING SYSTEMS

GSS SHRINK FIT AND PRE-SETTING EQUIPMENT

FURTHER OPTIMISING DIRECT TOOLING COSTS. IDENTIFYING AND REDUCING INDIRECT TOOLING COSTS.

## GUHRING'S TOOL MANAGEMENT. CONCEPTS.

#### LOGISTIC TOOL MANAGEMENT.

#### PERFORMANCE.

- Guhring as central logistics partner for the procurement of all products in the machining and production area
- Article spectrum includes all types of cutting tools as well as accessories
- The customer decides which tools are applied tools during the project
- Scheduling and ordering of all tools to be applied including non-Guhring products
- Nonitoring delivery schedules
- V Tool availability including consignment stock
- Nonitoring stock levels
- Guhring TM tool dispensing system for tool storage
- Re-grinding and re-coating in Guhring service centres or with original supplier
- > Delivery of new and refurbished tools
- Filling the Guhring TM tool dispensing system
- Consumption and costing report
- Monthly invoicing by Guhring based on withdrawn tools. Subcontractors paid by Guhring

#### ADVANTAGES.

- The customer can focus on core competences and value adding activities
- Customer specific compilation of scope of performance
- Only one contact person for the procurement of all tools and products
- Reduction of tied-up capital thanks to consignment stock
- Determining the cost reduction potential for indirect tooling costs
- Cost transparency thanks to clear cost allocation and monthly consumption reports to various criteria such as time period, product, cost centre, tool type etc.
- 24 hour tool dispensing during partly unmanned shifts

#### TECHNOLOGICAL TOOL MANAGEMENT.

#### PERFORMANCE.

- Nesponsibility of complete tool management
- Guhring project team including tool managers, application technicians and pre-setting personnel on-site.
- Looking after Guhring tools and non-Guhring products – including turning, grinding, honing and assembly
- Scheduling and ordering all tools to be applied
- Monitoring delivery deadlines
- Incoming goods inspection
- Managing tool stock
- Assembly and pre-setting of tools
- Delivery of pre-set tools directly to manufacturing facilities
- Collection of worn tools from production area
- Disassembly and assessment of worn tools including wear analysis
- Dispatch of tools for refurbishment, i.e. re-grinding and re-coating
- Continuous technological improvements of tools and processes (CIP)
- Comprehensive reporting such as for example tooling costs per component, determining the cost driver per workpiece, documentation of tool life development
- Monthly invoicing by Guhring according to agreed modus, sub-contractors are paid by Guhring

#### ADVANTAGES.

- Customer specific compilation of scope of performance
- Quick achievement of optimisation targets as Guhring tool managers can invest 100% of working time in optimisations
- Reduction of personnel costs in tool management
- Reduction of tied-up capital thanks to consignment stock
- Determining the cost reduction potential for indirect tooling costs
- Cost transparency thanks to clear cost allocation and monthly consumption reports to various criteria

## GUHRING TOOL MANAGEMENT. CONCEPT MODULES.

Guhring's tool management concepts are designed according to customer requirements. Long-term experience of the tooling sector, the technology and the professional handling of workflow and customer data form the optimal basis for a reliable and individual co-operation with Guhring as a partner. Tool management is divided into the following concept modules.

#### GTMS.



Modern and practice-oriented tool management software from Guhring is the engine of tool management.

#### LOGISTICS.



The GTMS triggers order suggestions as required and co-ordinates delivery and re-grind service.

#### SERVICE.



Thanks to the co-ordinated delivery and re-grind service all production relevant working materials and tools are made available based on requirement and on time.

#### INTERFACES.



GINS

(=si)

With the assistance of interfaces GTMS connects to all ERP/PPS, CAD and IT systems. Also logistics systems like Paternoster or shuttle systems can be activated and managed.

#### INTEGRATION.

By incorporating the software in the existing customer infrastructure it provides support to all relevant tool management processes.

#### **IDENTIFICATION.**

Login is either by barcode, PIN, RFID or by biometric data.

#### ONLINE COMMUNICATION.

GTMS enables data exchange via Intranet and Internet, web applications on tablet, smartphone and PC.

#### MACHINES.

Multiplex dispensing systems offer solutions for various areas of application and security levels.







»OUR INTELLIGENT TM SOLUTIONS OPTIMISE YOUR TOOL MANAGEMENT,«

STHS

## GUHRING TOOL MANAGEMENT. CUSTOMER EXAMPLES.

MillCraft 3D in Affalterbach is a young, fast growing company in the model mould and prototype construction sector. For the machining of high-tech materials the team applies the technology of Guhring to satisfy the high customer demands.



» For us flexibility and speed, paired with a high standard of quality, is enormously important. Here, Guhring's tool dispensing system is a great help. As well as an accurate order management it guarantees us quick tool availability and is therefore indispensable in our daily work process. «

Sven Goldschmidt I MillCraft 3D Managing Director



Sven Goldschmidt, MillCraft 3D Managing Director, appreciates the application of Guhring's TM 326 tool dispensing system.

» GUHRING'S TOOL DISPENSING SYSTEM IS INDISPENSABLE IN OUR DAILY WORK PROCESS.«

GUHRING

٥

MC3D iillCraft3D

HUI:



» TM 526 – OF ESSENTIAL BENEFIT TO OUR COMPANY.«

## GUHRING TOOL MANAGEMENT. CUSTOMER EXAMPLES.

»Hightech made in Regensburg« – how the dynamic company Aytec faces the challenges of its international customers. Here it relies on tools and dispensing systems from Guhring to guarantee the quality for manufacturing special machines.



»Controlled dispensing and the automatic re-ordering of tools is very important to us. With Guhring's tool dispensing system TM 526 tools are always available and we can fully concentrate on our core competences. This is a key benefit for us.«

Christian Ruhland I Aytec Managing Director



The users Jonas Polleter and Paul Troppmann are also convinced: »Self-explanatory software – and tool search is a thing of the past.«

## GUHRING TOOL MANAGEMENT SOFTWARE.



All Guhring tool dispensing systems are controlled by the user-friendly GTMS. It allows a simple, quick and intuitive operation via integrated touchscreen.

The software provides the customer application and individual setting possibilities in all areas of production.

Thanks to the modular design processes in manufacturing can be accurately costumized and all aspects of the tool cycle, from provision and storage to disposal, can be transparently presented. The software documents all relevant movement data of stock, triggers order suggestions and enables evaluations to different criteria. This comprehensive and detailed reporting

offers your company a multitude of optimisation potentials in the tool cycle.

Interfaces furthermore enable the connection to different merchandise management systems as well as an online connection to your suppliers thanks to automated order processes.

## MODULAR DESIGN.



© Reload ② Expert Search ▼ My Favorites ③ Article Details	Scan Barcode		Group Drall End Mill Insert			Section Equipment Holder Tools		Description HSS Ratio Fed Mill 10,00 HSS Ratio End Mill 12,00 HSS Straight shank twist drill 0,20		
😂 Print Bookings 183 Help 🕈 Logout	No of Records: 17		Reamer Tap Tool Holder					HSS Straight shank twist HSS Straight shank twist HSS Straight shank twist	drill 0,67 drill 0,78	
	Article 205 0,20	Noterial Num 205 0,20		Article Type Wear Article	Group	Overview Articles Description HSS Straight shank twist drill 0,20	Supplier Numbe	r Suppler Name Gühring KG	Slock	45
	205 0,67 205 0,78	205 0,67 205 0,78		Wear Article Wear Article	Drill	HSS Straight shank twist drill 0,67 HSS Straight shank twist drill 0,78	S001 S001	Gühring KG Gühring KG		46
	205 10,00 3705 10,00 3705 12,00	205 10,00 3705 10,0 3705 12,0	00	Wear Article Wear Article Wear Article	Drill End Mill End Mill	HSS Straight shank twist drill 10,00 HSS Ratio End Mill 10,00 HSS Ratio End Mill 12,00	5001 5001 5001	Gühring KG Gühring KG Gühring KG		23
	768 10,32 768 11,00	768 10,37 768 11,00		Wear Article Wear Article	Drill Drill	Ratio drill with oil feed 10,32 Ratio drill with oil feed 11,00	5001 5001	Gühring KG Gühring KG		17
X Options	-			Ć		Current Backhay; 1001 - Withdrawal	) Na			

## GUHRING



aster Data Analysis Logistics	Planning Quality Pro	duction Setup	10001	- 0-													
tide Details «	Article Selection																
Article Details Article 205 10,00	Scan Barcode	Group					1100	rtino									
Material N.L 205 10,00 Barcode 4031093016797	Q		Drill End Mill Insert				and the second second	Section Equipment Holder Tools				h	lb.				
Group Drill													HSS R.				
Section Tools Description HSS Straight shark bels							in the second sec					- Links	HSS Straig				
Size 20,0 Advertseme 12,90	Text Search	Reamer					-	1005					HSS Straight s.				
Picture C:\GTMS\ITM_PDCTURE Article Type Wear Article	q	Tap Tool Holder												Straight shank			
Quantity Unit Piece	ų											HSS Straight shank two					
Nain Supplier 5001 Order Strategy Regular Order	No of Records: 17											1.55	nss straight shank two				
Satches Reg Serial Numb																	
	Article	Material Numb		Article	fune		Group		Overview / Description				Supplier	Number	Supplier Name		
de Dimensions Article 205 10,00	205 0,20	205 0,20			Article		Drill				nk twist d	rill 0,20	5001		Gühring KG		
Length 133,000 Width 33,000	205 0,67	205 0,67			Article		Drill				nk twist d		5001		Gühring KG		
de Statalica	205 0,78	205 0,78			Article		Drill				nk twist d		5001		Gühring KG		
Article 205 10,00	205 1							_							Ing KG		
Created At 19.08.2016 Last Change 11.05.2017	3705 Guhring		lanad	ieme	nt So		re								KG		
Last Withdra 12.10.2017 Last Return At 12.10.2017																	
Last Goods 09. 30. 2017 Last Booking 12. 10. 2017	3705 Master Data An 768 1 Options	alysis Logistics			roductio	n Setup	41200	. 0.									
	768 1 O Reload		Booking	Analysis													
No of Bookings 12	768 5	68 5 ▼ Set Filter	Statistic Fie	eld	Article Total Costs			•	Se	t additional I	ilter:						
rage Bin Details Storage Bin 304			Sorted by						An	d Or	Field Name		Operator	Value			
Stock 23,000 Arsole C New	III Table View III Chart View	Valuation		Booking Price		•	• And	And • Group		• equals	• Drill		-				
Suppler \$001		h Chart View	Additional Fields Booking Code		1000					-	-)		*1		•		
Suppler Gühreg KG Belch	My Analysis						•			•11	ar -	•1					
Location TM Storage 1M325	Chart To Excel	Cost Centre				•)[						•1		1			
Storage Bin 104 Work Place	e Print																
workmace			Period								91			-			
Options	C Export		Create Sur	tisi			Reverse	e Qty. Sign 📝									
	📾 Mail		Top x (0 fo	r all)	10			:									
My Booking	18 Save Layout										6						
	E Help		No of Reco	rds: 10													
	Close																
									Overv	iew Cur	nulated				ticle Sorted by	/ Total Costs	
												1	looking Co	de: 1000			
			2400														
			2200		-												
			2000														
			1800				-										
			1600				-										
			1400														
			1200														
			1000	2.260,70.5	_	1.912.90 8											
			800			Lotten B											
			600					1.546,40.8									
			400							785,40 8				1			
	X Options		200							112/40 3		554,70.8		518,82.5	385.10 8		
	× opuons		200												389,10 \$	108,00 \$	\$3.
	Details		0														

HAR HEAD HAR HEAD HAR HEAD HAR HEAD HEAD

0

------

0



## GUHRING TOOL MANAGEMENT SOFTWARE. PERFORMANCE & CUSTOMER ADVANTAGES.

- Simple and intuitive user interface and menu navigation
- Personal dashboard
- Creation of various tool lists
- Direct call-up of CAD systems and graphics programmes for processing and presenting tool drawings
- Comprehensive storage management functions with which also Guhring's TM tool machines are controlled
- Depiction of customer organisation for clear cost allocation of tool withdrawals

- Accurate consumption analyses to various criteria, i.e. tool consumption per component, machin or manufacturing area
- Individual solutions can be programmed according to customer requirements
- Connection to all current ERP/PPS systems, tool management and paternoster lift systems via programming of corresponding interfaces
- Nulti-lingual software
- Production of individual customer forms

Reload Expert Search	* Article Selection									
Evenet Generic										
	Dias nercente		Group Drill			Section	Description			
My Favorites	0	٩				Equipment		HSS Ratio End Mill 10,00		
Article Details						Holder		HSS Ratio End Mill 12,00		
vinit Bookings	Test Search		Insert Reamer			Tools		HSS Straight shank twist HSS Straight shank twist		
telp	-	100				-1				_
	٩		Tap Tool Holder				HSS Straight shank twist HSS Straight shank twist		_	
ogout	Ins of Records: 17		TOOLHOID	er		*		riss straight shank twist	unii 10,00	
										_
	Article	Material Numb		Article Type	Group	Overview Articles Description	Suppler Number	Supplier Name	Stock	_
	205 0.20	205 0,20		Wear Article	Drill	HSS Straight shank twist drill 0,20	5001	Gühring KG	and the second s	45,000
	205 0,67	205 0,67		Wear Article	Drill	HSS Straight shank twist drill 0,67	5001	Gühring KG		46,000
	205 0,78	205 0,78	Wear Article		Drill	HSS Straight shank twist drill 0,78 S001		Gühring KG		0,000
	205 10,00	205 10,00			Drill	HSS Straight shank twist drill 10,00	5001	Gühring KG		23,000
	3705 10,00	3705 10,0			End Mill	HSS Ratio End Mill 10,00	5001	Gühring KG		5,000
	3705 12,00	3705 12,0			End Mill	H5S Ratio End Mill 12,00	5001	Gühring KG		6,000
	768 10,32	768 10,32			Drill	Ratio drill with oil feed 10,32	5001	Gühring KG		17,000
	768 11,00	768 11,00			Drill	Ratio drill with oil feed 11,00	5001	Gühring KG		17,000
	768 5,56			Wear Article	Drill	Ratio drill with oil feed 5,56	S001 Göhring Kö		7,000	
Options My Booking Acticle Details				(		Current Booklag: 1901 - Wilholmanal Canton	$\overline{\mathcal{O}}$			

## GUHRING'S TOOL MANGEMENT TOOL DISPENSING SYSTEMS. MACHINES AND STORAGE SYSTEMS.

Sime





THE CORRECT SYSTEM FOR ANY APPLICATION!

## GUHRING TM TOOL DISPENSING SYSTEMS. TM 326 AND TM 526 SYSTEMS.

Controlled storage and dispensing of tools is the basis for gaining tool consumption transparency and direct tooling costs. A prerequisite for this is however that tool stock is kept under lock and key and that every tool withdrawal is indeed registered in the management software. Only this way it is ensured that the stock displayed by the software is also physically existent and the tool scheduling can work reliably.

All systems are controlled by the GTMS logistics module. It enables a simple and intuitive operation of the dispensing machines.

Log-in is customer specific by PIN, barcode, RFID or biometric data. Depending on the system

type tools can be stored and managed under different security levels. Guhring's TM 326 and 526 systems were specifically developed for this.

They are compatible to one another and can be adapted to various customer requirements for individual, small and large series production.

These Guhring TM tool systems therefore offer the decisive advantages of an intelligent tool dispensing system

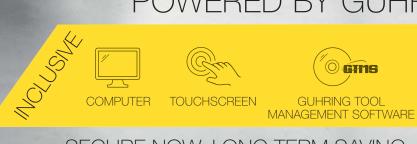
#### ADVANTAGES.

- X 24 hour controlled tool availability
- X Reduction in storage and management costs
- N Permanent consumption control
- N Prevention of production stoppages
- ➤ Clear allocation of tooling costs
- ➤ Elimination of safety stock

- Storage and management of all articles relevant to production
- Eliminates loss and theft
- Employee awareness of tooling costs
- Communication with all IT systems possible

OPTIMISED MANAGEMENT PROCESSES PERFORMANCE INCREASE IN TOOL MANAGEMENT.

## HIGH-END PERFORMANCE. POWERED BY GUHRING.



GTTIS



SECURE NOW. LONG-TERM SAVING. PROFIT.

## TM 326 BASIC VERSION. MANY POSSIBILITIES.



TM 326 embodies a flexible storage solution for all application requirements for individual and small batch production. Electronically locked drawers can be individually adapted in height and partitioning options according to the article spectrum. It is ideal for accommodating different products in small quantities. The storage module is the centrepiece of Guhring's Tool Management Software that monitors and controls all movements. The system can be combined with all Guhring system types.



## ELECTRONICALLY CONTROLLED. MODULARLY EXTENDABLE.

## TM 326. DESIGNS AND DIMENSIONS.

#### BASIC UNIT EQUIPMENT

- Electronically locked dispensing system in a rigid steel sheet construction
- Manually operated drawers with LED display and full pull-out (load capacity per drawer max. 200 kg)
- Individual drawer height and partitioning options
- Height: 1700 mm (incl. attachment)
   Usable height: 900 mm
- ∧ PC with current WIN version, 64 Bit
- Scanner for reading barcode and QR code
- ∑ 21.5" HD touchscreen monitor
- Storage module of Guhring TM software
- Noperating manual available



#### EXTENSION UNIT EQUIPMENT

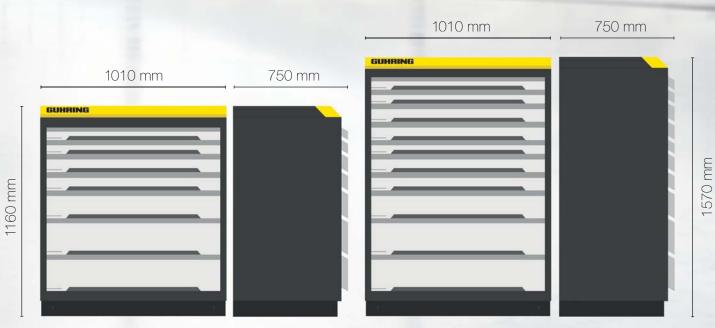
- Electronically locked dispensing system in a rigid steel sheet construction
- Manually operated drawers with LED display and full pull-out (load capacity per drawer max. 200 kg)
- Individual drawer height and partitioning options
- 2 different heights:
   Height: 1160 mm
  - Height: 1160 mm | 1570 mm Usable height: 900 mm | 1300 mm

#### OTHER

- Lift truck base with removable front panel
- Operating voltage: 230 V / 50Hz
- Special colours to RAL / NCS on request

1010 mm 750 mm

TM 326 basic unit | front and side view



TM 326 extension units | front and side view (2 heights)

## TM 326. DESIGNS AND DIMENSIONS.

#### DRAWER PARTITIONING OPTIONS

Flexible composition of drawer height							
Available front height:	75 mm	100 mm	150 mm	200 mm			
Usable height:	60 mm	85 mm	135 mm	185 mm			



Box set



Recess set



Partition set (standard equipment)



Anti-slip mat

-



### ELECTRONIC DRAWER FLAP SYSTEM

Flexible con	nposition of drawer he	eight	
Available fro	•	100 mm 150 mm	200 mm
Usab	bl <mark>e</mark> height: 50 mm	75 mm 1 125 mm	175 mm
Flaps per	Internal compartment	Flap partitioning	
drawer	dimension width x depth	width x depth	
48	109 x 75 mm	8 x 6	
40	109 x 95 mm	8 x 5	
32	109 x 125 mm	8 x 4	
36	146 x 75 mm	6 x 6	
24	146 x 125 mm	6 x 4	
24	220 x 75 mm	4 x 6	
18	146 x 175 mm	6 x 3	
20	220 x 95 mm	4 x 5	
16	220 x 125 mm	4 × 4	
12	440 x 75 mm	2 x 6	
12	225 x 200 mm	3 x 4	
8	440 x 125 mm	2 x 4	
4	440 x 259 mm	2 x 2	



## TM 526 DRAWER SYSTEM. 100 % DISPENSING CONTROL.



The TM 526 system has been designed for large batch production with high product turnover rate. The individual drawer gradually opens when operated, this means only the respective booked quantity is dispensed. This results in 100% tool withdrawal transparency as well as a clear allocation of tooling costs.



GUIHIRIING

ACCESS ELECTRONICALLY LIMITED. TRANSPARENT TOOL MOVEMENTS,

## TM 526. DESIGNS AND DIMENSIONS.

#### BASIC UNIT EQUIPMENT

- Electronically locked dispensing system in a rigid steel sheet construction
- Manually operated drawers with LED display and full pull-out (load capacity per drawer max. 20 kg)
- N Individual drawer height and width
- N Height: 1750 mm (incl. attachment)
- ► PC with WIN 10,64 Bit
- ∖ Scanner for reading barcode and QR code
- ∑ 21.5" HD touchscreen monitor
- Storage module of Guhring TM software
- V Operating manual in available



#### EXTENSION UNIT LOCKABLE COMPARTMENT EQUIPMENT

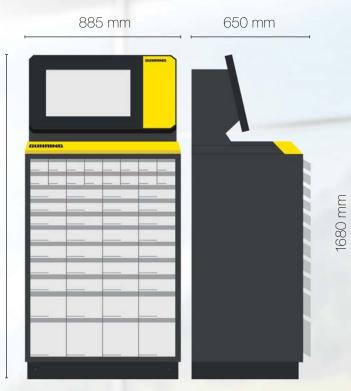
- Option with 16 lockable compartments Available internal dimensions: 334x151x534 mm (WxHxD)
- Version "Power supply" Option with 16 lockable compartments each storage locker is equipped with 230V Available internal dimensions: 334x151x384 mm (WxHxD)

#### EXTENSION UNIT EQUIPMENT

- Electronically locked dispensing system in a rigid steel sheet construction
- Manually operated drawers with LED display and full pull-out (load capacity per drawer max. 20 kg)

- Option with 8 lockable compartments
   Available internal dimensions: 334x331x534 mm (WxHxD)
- Version "Power supply" Option with 8 lockable compartments each storage locker is equipped with 230V Available internal dimensions: 334x331x384 mm (WxHxD)
  - Individual drawer height and width
    - 2 different heights: 1300 mm | 1500 mm

- OTHER
  - Lift truck base with removable front panel
- Special colours to RAL / NCS on request
- Operating voltage: 230 V / 50Hz

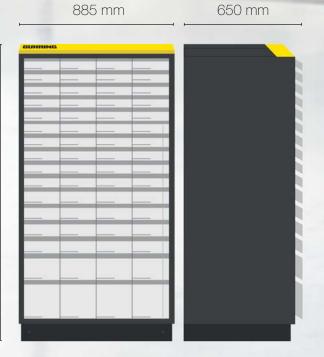


TM 526 basic unit | front and side view



TM 526 extension unit lockable compartment | front and side view





1300 mm

1750 mm

TM 526 extension unit (2 heights) | front and side view

## TM 526. DESIGNS AND DIMENSIONS.

#### DRAWER PARTITIONING OPTIONS

- > Drawers in a rigid steel sheet construction (load capacity per drawer max. 20 kg)
- Navailable drawer height / level: 42 / 60 / 113 / 186 / 258 mm
- Possible drawer partitioning:168421 PartitionIndividual compartment depth of drawer partitioning:3064133271545 mm
- variable drawer width per level
  50mm / 8 drawers per level (only for 42 mm height)
  110mm / 5 drawers per level (only for 42 mm / 60 mm height)
  150mm / 4 drawers per level
  215 mm / 3 drawers per level
  350 mm / 2 drawers per level







## GUHRING TM TOOL DISPENSING SYSTEMS. EXTENSION STORAGE SYSTEMS.



The with Guhring basic units freely combinable extension storage systems provide suitable space for all tools. The control via Guhring's TM 326 and TM 526 tool dispensing systems guarantee secure storage and withdrawal only following a booking.



LARGE STORAGE SPACE. TRANSPARENT MANAGEMENT. The TM 426 tool dispensing system is the perfect solution for storing large quantities of compact tools within the smallest space. In the spiral systems tools are stored in a space-saving manner and are absolutely secure. The tools are dispensed by a goods dispenser optionally also via a lift system.



# TM 426. SPIRAL SYSTEM. DESIGNS AND DIMENSIONS.

#### EXTENSION UNIT EQUIPMENT

- Nithdrawal to Fifo principle
- ♦ 6-7 spiral levels with 10 spiral places each
- ∖ Goods dispensed bottom
- Spiral options can be configured according to product spectrum

#### EXTENSION UNIT L EQUIPMENT

- Vithdrawal to Fifo principle
- ✓ 6-8 spiral levels with 10 spiral places each
- \ Goods dispensed top
- Integrated transport lift for tools

#### OTHER

- Spiral option partitioning:
   9 | 13 | 15 | 21 | 24 | 31
- Lift truck base with removable front panel
- ♦ Operating voltage: 230 V / 50 Hz
- Special colours to RAL / NCS on request
- 940 mm

TM 426 extension unit / front & side view



TM 426 extension unit L / front & side view

645 mm

# LOCKER DOOR SYSTEM. DESIGNS AND DIMENSIONS.

#### EQUIPMENT

Locker door cabinet available with or without viewing window

Electronic locking by Guhring TM software

4 -5 shelves
 (load capacity per shelf: 200 kg)

# VERTICAL PULL-OUT SYSTEM. DESIGNS AND DIMENSIONS.

#### EQUIPMENT

- Pull-outs with electronic locking via GTMS (load capacity per pull-out: 300 kg)
- 3 different pull-out options:
   4 pull-outs per 300 mm
   6 pull-outs per 200 mm
  - 8 pull-outs per 150 mm



Tool holders

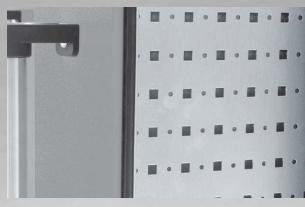


Storage tray

- 2 different depths: 765 mm | 1135 mm
- Robust design thanks to rotating pull-out roller and reaching in security
- Individual partitioning material



Holders for extra length tools



Perforated sheet wall



Vertical pull-out cabinet / front & side view (2 depths)

# SPOTEON: PIONEERING LIGHTING

GTMS

GUHRING

GUHRING

•0

## CONTROLLED WITHDRAWAL FOR MORE TRANSPARENCY. OPTIMAL STORAGE FOR ALL TYPES OF CONSUMABLES.

#### OUR CUSTOMERS CONFIRM:

- 10% lower tool consumption
- 14 % less machine stoppages thanks to permanent tool availability
- ∖ 14 % greater application of re-ground tools in production
- N Daily 1 hour time saving in tool search and procurement



# TARGETED AND QUICK THANKS TO STATUS LED LIGHT.





GUHRING KG | Telephone: +49 74 31 17-0 | Fax: +49 74 31 17-21 279 Herderstrasse 50-54 | 72458 Albstadt | Germany | info@guehring.de | www.guehring.de